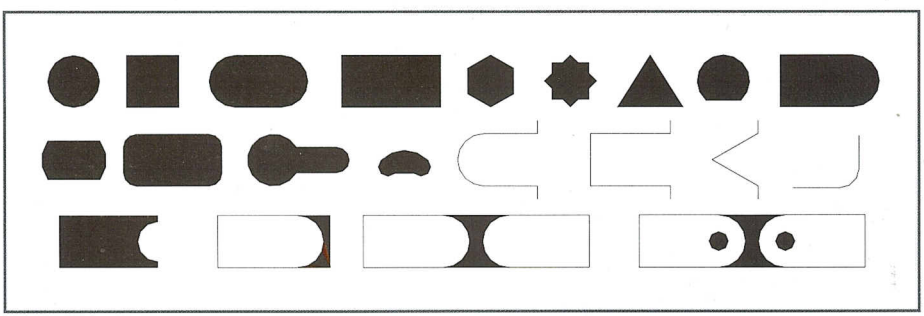
KINGSLAND

Kingsland punches and dies

Round	Punch	Die	Offset Die	Machine Code: -
3 to 19 mm	9000	9020	N/A	A
3 to 30 mm	9001	9023	9023/E	A, C
3 to 38 mm	9004	9023	9023/E	A, C
3 to 39.5 mm	9006	9023	9023/E	B
39 to 57 mm	9007	9024	N/A	A, C
39 to 57 mm	9009	9024	N/A	B
Square	**Punch**	**Die**	**Offset Die**	**Machine Code: -**
Up to 21 mm	9171	9213	N/A	A, C
Up to 26 mm	9172	9213	N/A	A, C
Up to 27 mm	9174	9213	N/A	B
27 to 40 mm	9175	9214	N/A	A, C
27 to 40 mm	9177	9214	N/A	B
Elongated Slot	**Punch**	**Die**	**Die**	**Code: -**
Up to 30 mm long	9184	9221	9221/EB	A, C
Up to 38 mm long	9185	9221	9222/EB	A, C
Up to 39.5 mm long	9187	9221	9222/EB	B
39 to 57 mm long	9188	9222	N/A	A, C
39 to 57 mm long	9190	9222	N/A	B

Some alternative shapes that are available



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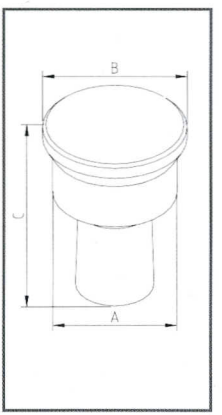
Email: sales@kingslandeng1.demon.co.uk

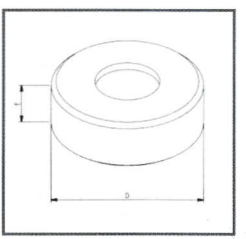
Kingsland punches and dies

Round	Punch	In Stock	Die	In Stock
Up to 19 mm	9000	3-19 mm in 0.5 mm steps	9020	3.6-20.0 mm in 0.2 mm steps
Up to 30 mm	9001	3-30 mm in 0.5 mm	9023	3.2-40.8 mm in 0.2 mm
Up to 38 mm	9004	3-27 mm in 1.0 mm		
		27.5-38 mm in 0.5 mm	9023	3.2-40.8 mm in 0.2 mm
Up to 39.5 mm	9006	4-39.5 mm in 0.5 mm	9023	3.2-40.8 mm in 0.2 mm
39 to 57 mm	9007	39-57 mm in 0.5 mm	9024	40.0-57.6 mm in 0.6 & 1.0 mm
39 to 57 mm	9009	39-57 mm in 0.5 mm	9024	40.0-57.6 mm in 0.6 & 1.0 mm
Square	**Punch**	**In Stock**	**Die**	**In Stock**
Up to 21 mm	9171	6-21.5 mm in 0.5 mm steps	9213	6.2, 6.6, 7.2, 7.8, 8.2, 8.8 and
Up to 26 mm	9172	21-26.5 mm in 0.5 mm	9213	every .2 & .8 mm up to 26.8
Up to 27 mm	9174	11-27 mm in 0.5 mm	9213	As above
27 to 40 mm	9175	Made to order	9214	Made to order
27 to 40 mm	9177	Made to order	9214	Made to order
Elongated (Slot)	**Punch**	**In Stock**	**Die**	**In Stock**
Up to 30 mm long	9184	Too many to list here -	9221	Too many to list
Up to 38 mm long	9185	**Contact our Tooling Dept.for details**	9221	**Contact our Tooling Dept.for details**
Up to 38 mm long	9187	**Contact our Tooling Dept.for details**	9221	**Contact our Tooling Dept.for details**
39 to 57 mm long	9188	Made to order	9222	Made to order
39 to 57 mm long	9190	Made to order	9222	Made to order

All other shapes and sizes are made to order. True Imperial (inch) punches and dies are also stocked - details are available on request.

Punch Sizes	A	B	C		
9000	19	25	62		
9001-9171-9184	31	35	62		
9004-9172-9185	38	45	62		
9007-9175-9188	57	63	63		
9006-9174-9187	40	45	76		
9009-9177-9190	57	63	80		
Die Sizes				**D**	**E**
9020				32	19
9023-9213-9221				60	32
9024-9214-9222				94	32





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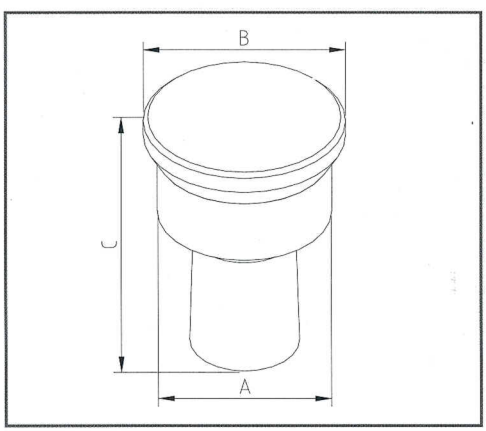
Geka punches and dies

Which Punch & Die for Your GEKA?

Machine	Punch	Die	100 mm O/Size	160 mm O/Size
Steelworkers:				
Multi II	No. 1, 2	No. 1, 1A, 2		
Microcrop 36	No. 5, 5/15	No. 5, 6	No. 8, 11	N/A
Minicrop 45	No. 5, 5/15	No. 5, 6	No. 11, 12, 13	N/A
Multicrop	No. 5, 5/15	No. 5, 6	No. 11, 12, 13	N/A
50N, A, S, SD	No. 5, 5/15	No. 5, 6	No. 11, 12, 13	11, 12, 13, 14, 15
55A, S, SD	No. 8, 8/19, 8/40	No. 5, 6, 8	No. 11, 12, 13	11, 12, 13, 14, 15
70N, A, S, SD	No. 5, 5/15	No. 5, 6	No. 11, 12, 13	11, 12, 13, 14, 15
80A, S, SD	No. 8, 8/19, 8/40	No. 5, 6, 8	No. 11, 12, 13	11, 12, 13, 14, 15
100N, A, S, SD	No. 8, 8/19	No. 8	No. 11, 12, 13	11, 12, 13, 14, 15
110A, S, SD	No. 8, 8/19, 8/40	No. 5, 10	No. 11, 12, 13	11, 12, 13, 14, 15
150A, S, SD	No. 10, 10/26	No. 10	11A, 12A, 13A	11A, 12A, 13A, 14, 15
165A, S, SD	No. 10, 10/26	No. 10	11A, 12A, 13A	11A, 12A, 13A, 14, 15
Punching Machines				
PP.50	No. 5, 5/15	No. 5, 6	N/A	N/A
Puma 50	No. 5, 5/15	No. 5, 6	No. 11, 12, 13	11, 12, 13, 14, 15
Puma 55	No. 8, 8/19, 8/40	No. 5, 6, 8	No. 11, 12, 13	11, 12, 13, 14, 14
Puma 70	No. 5, 5/15	No. 5, 6	No. 11, 12, 13	11, 12, 13, 14, 15
Puma 80	No. 8, 8/19, 8/40	No. 5, 6, 8	No. 11, 12, 13	11, 12, 13, 14, 15
Puma 100	No. 8, 8/19	No. 8	No. 11, 12, 13	11, 12, 13, 14, 15
Puma 110	No. 8, 8/19, 8/40	No. 5, 6	No. 11, 12, 13	11, 12, 13, 14, 15
Puma 150	No. 10, 10/26	No. 10	11A, 12A, 13A	11A, 12A, 13A, 14, 15
Puma 165	No. 10, 10/26, 15	No. 10	11A, 12A, 13A	11A, 12A, 13A, 14, 15

GEKA Punch	A	B	C
No. 1	20.0	24.0	41.0
No. 2	26.0	30.0	41.0
No. 5/15	14.7	19.2	53.0
No. 5	27.0	30.5	53.0
No. 6	28.0	31.5	58.0
No. 8/19	19.2	24.0	64.0
No. 8	31.0	35.0	64.0
No. 8/40	40.0	43.5	64.0
No. 10/26	26.0	29.5	73.0
No. 10/40	40.0	43.5	73.0
No. 11	50.0	54.0	58.0
No. 12	75.0	79.0	58.0
No. 13	100.0	104.0	58.0
No. 11A	50.0	54.0	73.0
No. 12A	75.0	79.0	73.0
No. 13A	100.0	104.0	73.0



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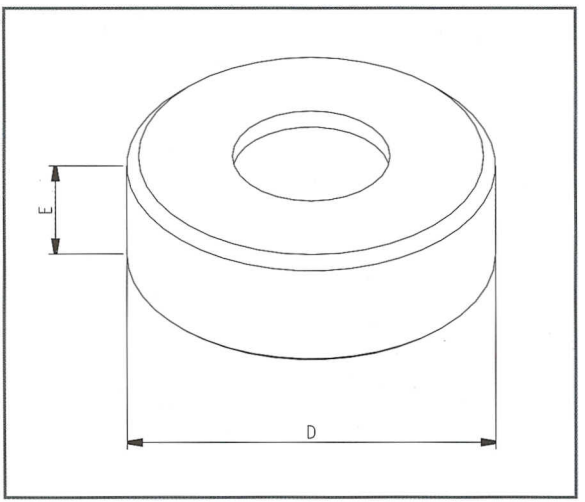
Geka punches and dies

Round	Punch	In Stock	Die	In Stock
Up to 15 mm	5/15	Made to order	5	4.2-32.8 mm in 0.2 steps
Up to 27 mm	5	4-27 mm in 0.5 steps	5	4.2-32.8 mm in 0.2 steps
Up to 28 mm	6	Made to order	6	4.2-28.8 mm in 0.2 & 0.8 steps
Up to 19 mm	8/19	4-19 mm in 0.5 steps	8	4.2-40.8 mm in 0.2 steps
Up to 31 mm	8	4-31 mm in 0.5 steps	8	4.2-40.8 mm in 0.2 steps
Up to 40 mm	8/40	4-40 mm in 0.5 steps	8	4.2-40.8 mm in 0.2 steps
Up to 26 mm	10/26	4-26 mm in 0.5 steps	10	Made to order
Round Punches:	10/40, 11, 11A,12A, 13, 13A - made to order. Dies : to suit.			

Square	Punch	In Stock	Die	In Stock
Up to 19 mm	5	6-19 mm in 0.5 steps	5	6.2-27.8 mm in 0.2 & 0.8 steps
Up to 22 mm	8	6-22 mm in 0.5 steps	8	6.2-28.8 mm in 0.2 & 0.8 steps
Up to 28 mm	8/40	22-28 mm in 0.5 steps	8	6.2-28.8 mm in 0.2 & 0.8 steps
Square Punches:	10, 11, 12, 13,11A, 12A, 13A - made to order. Dies : to suit.			

Elongated (Slot)
Our stock of Elongated tooling is growing every day. Please contact our Tooling Department and they will be happy to inform you what is currently available from stock.

GEKA Die	D	E
No. 1	35.0	17.0
No. 1A	38.0	22.0
No. 2	43.0	17.0
No. 5	50.8	25.5
No. 6	46.0	28.5
No. 8	60.0	32.0
No. 10	73.0	32.0
No. 11	78.0	28.5
No. 12	100.0	28.5
No. 13	125.0	28.5



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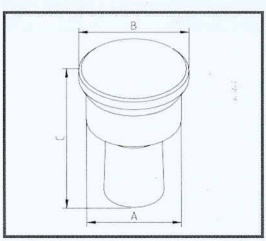
Peddinghaus punches and dies

Which Punch & Die for Your PEDDINGHAUS?

Series A	PEDDINGHAUS Steelworkers:	Punch	Die
	Peddicat 361, 380	2 & 5	3, 8, 14
	Peddiworker 510, 502, 801, 1000	2 & 5	3, 8, 14
	Peddimax 600, 601, 602, 800, 801, 1002	2 & 5	3, 8, 14
	Peddimaster 800/1100, 1100/1700, 100/160	2 & 5	3, 8, 14
	210 Standard 16	2 & 5	3, 8, 14
	210 Super 16, 20	2 & 5	3, 8, 14
Series A	**PEDDINGHAUS Punching Machine:**	**Punch**	**Die**
	Hydraulic - 301, 501, 502, 800, 1001	2 & 5	3, 8, 14
	Forax - 80, 100, 1000	2 & 5	3, 8, 14
	225 B - 16, 20, 80, 100	2 & 5	3, 8, 14
	225 H - 16, 20	2 & 5	3, 8, 14
Series B	**PEDDINGHAUS Steelworkers:**	**Punch**	**Die**
	Peddicat 360	1 & 4	2, 7, 13, 16
	Peddiworker 400, 500, 600, 800	1 & 4	2, 7, 13, 16
	Peddimaster 28/40, 40/60, 60/80, 60/100, 80/110, 450	1 & 4	2, 7, 13, 16
	210 Standard 11, 13	1 & 4	2, 7, 13, 16
	210 Super 11, 13	1 & 4	2, 7, 13, 16
Series B	**PEDDINGHAUS Punching Machine:**	**Punch**	**Die**
	Hydraulic - 300, 500, 600, 40, 60, 60N	1 & 4	2, 7, 13, 16
	Forax - 15, 25, 45, 65, 150, 250, 450, 11, 13	1 & 4	2, 7, 13, 16
	225 B - 11, 13, 45, 60	1 & 4	2, 7, 13, 16
	225 H - 11, 13	1 & 4	2, 7, 13, 16
Series C	**PEDDINGHAUS Punching Machine:**	**Punch**	**Die**
	Tooling for punching Large Holes/Slots - all machines manufactured since 1955.	3, 6, 7, 11	4, 6, 20

PEDDINGHAUS Punch

No.	A	B	C
1	14.4	19.2	49.2
2	19.2	25.4	61.0
3	26.4	30.5	72.0
4	26.4	30.5	49.2
5	31.5	35.5	60.3
6	39.5	43.5	72.0
7	58.5	65.0	72.0
11	90.0	94.5	76.2



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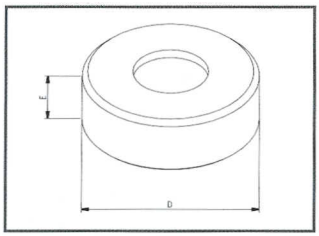
Peddinghaus punches and dies

Series A	Punch	In Stock	Die	In Stock
Round up to 19 mm	No. 2	4-19 mm in 0.5 steps	No. 3	3.2-33.2 mm in 0.2 & 0.8 steps
Round up to 32 mm	No. 5	19.5-31.5 mm in 0.5 steps	No. 3	3.2-33.2 mm in 0.2 & 0.8 steps
Series B	**Punch**	**In Stock**	**Die**	**In Stock**
Round up to 14 mm	No. 1	4-14 mm in 0.5 steps	No. 2	3.2-26.8 mm in 0.2 & 0.8 steps
Round up to 26 mm	No. 4	14.5-25 mm in 1.0 steps	No. 2	3.2-26.8 mm in 0.2 & 0.8 steps
Series C	**Punch**	**In Stock**	**Die**	**In Stock**
Round up to 14 mm	No. 3	4-26 mm in 0.5 steps	No. 2	3.2-26.8 mm in 0.2 & 0.8 steps

Note: Our stocks of Round, Square and Elongated Punches (for No. 2, 4, 6, 7 & 8) and Dies (for No. 4 & 6) are continuously growing. Please contact our Tooling Department who will be happy to advise what is currently available.

PEDDINGHAUS Die		
No.	D	E
2	46.04	28.6
3	50.8	25.4
4	63.5	31.7
6	90.0	31.7



Piranha Punches & Dies

For	Shape	In Stock	
		Punch	Die
P50 Range	Round	3 - 27 mm in 0.5 steps	3 - 27 mm in 0.2 & 0.8 mm steps
	Square	Made to order	Made to order
	Elongated	Made to order	Made to order
P70 & P90 Range	Round	3 - 40 mm in 0.5 steps	3 - 40 mm in 0.2 mm steps
	Square	Made to order	Made to order
	Elongated	Made to order	Made to order

PIRANHA Punch	A	B	C	Piranha Die	D	E
P50	27	31.4	54.7		46	28
P70/90	39	43	68		60	32

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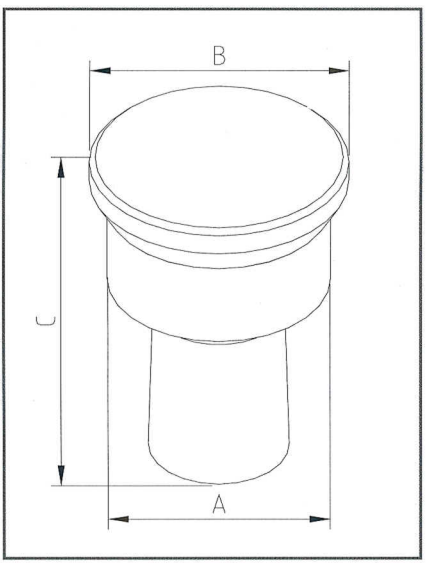
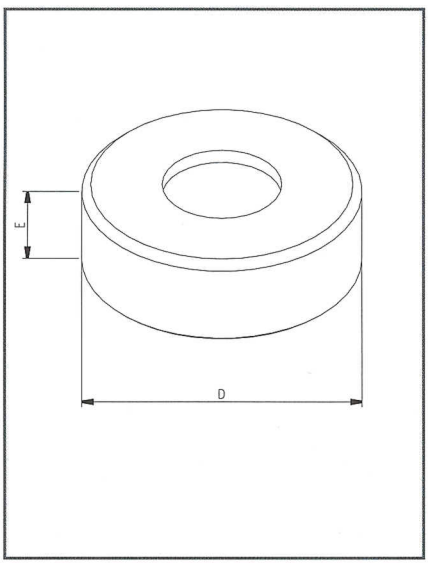
Mubea punches and dies

Shape	Punch	In Stock	Die	In Stock
Round to 15 mm	1	3 - 15 mm in 0.5 steps	30	3.2-16.2 mm in 0.2 & 0.8 steps
Round to 30 mm	2	15.5-30 mm in 0.5 steps	45	15.8-31.2 mm in 0.2 & 0.8 steps
Round to 40 mm	3	30.5-40 mm in 0.5 steps	60	30.8-41.2 mm in 0.2 & 0.8 steps

Note: Our stocks of Square and Elongated Punches and Dies are continuously growing. Please contact our Tooling Department who will be happy to advise what is currently available.

MUBEA Punches				MUBEA Dies		
No.	A	B	C	No.	D	E
1	15.0	20.0	38.0	30	30.0	15.0
2	30.0	36.0	70.0	45	45.0	22.5
3	40.0	46.0	70.0	60	60.0	30.0





Note: If you require special tools or if you have any problems in identifying the correct tooling for your machine. Please fax us a detailed drawing of your existing punch and die (complete with dimensions) to 01263 825667 for information or a quotation.

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Details of the Kingsland range of Hydraulic Steelworkers and Punching Machines

Compact

Compact 40 - 4 station Hydraulic Steelworker:
Punch 20 x 15 or 38 x 8 mm (D x T)
Shear 200 x 13 flat. 80 x 8 angle

Compact 45 - 5 station Hydraulic Steelworker:
Punch 22 x 15 or 38 x 8 mm
Shear 200 x 15 flat. 100 x 10 angle

Compact 60 - 5 station Hydraulic Steelworker:
Punch 28 x 15 or 38 x 11 mm
Shear 200 x 20 flat. 127 x 12 angle

Multi

Multi 60	Punch 29 x 15 x or 57 x 8mm Shear 375 x 10 flat. 130 x 13 angle
Multi 70	Punch 26 x 20 x or 57 x 9mm Shear 375 x 15 flat. 130 x 13 angle
Multi 80	Punch 28 x 20 x or 57 x 10mm Shear 450 x 15 flat. 150 x 13 angle
Multi 95	Punch 27 x 25 x or 57 x 12mm Shear 480 x 15 flat. 150 x 15 angle
Multi 125	Punch 35 x 25 x or 57 x 16mm Shear 600 x 15 flat. 150 x 18 angle
Multi 175	Punch 40 x 32 x or 57 x 22mm Shear 600 x 20 flat. 200 x 20 angle

Punching Machines

625 mm Deep Throat standard (except 50P)
Single hydraulic cylinder.
Double ended punching machines available.

50P	Punch 24 x 15 or 36 x 10 mm (280 mm throat)
60P	Punch 29 x 15 or 57 x 8 mm
70P	Punch 26 x 20 or 57 x 9 mm
80P	Punch 28 x 20 or 57 x 10 mm
95P	Punch 27 x 25 or 57 x 12 mm
125P	Punch 35 x 25 or 57 x 16 mm
175P	Punch 40 x 32 or 57 x 22 mm

For further details and fully descriptive literature please contact Kingsland
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